

# CONTENTS

## SECTION 1 GENERAL

Group 1 Safety Hints .....	1-1
Group 2 Specifications .....	1-9

## SECTION 2 STRUCTURE AND FUNCTION

Group 1 Pump Device .....	2-1
Group 2 Main Control Valve .....	2-5
Group 3 Swing Device .....	2-7
Group 4 Travel Device .....	2-17

## SECTION 3 HYDRAULIC AND ELECTRICAL SYSTEM

Group 1 Hydraulic Circuit .....	3-1
Group 2 Monitoring system .....	3-2
Group 3 Electrical Circuit .....	3-22
Group 4 Error codes .....	3-35

## SECTION 4 TROUBLESHOOTING

Group 1 Before Troubleshooting .....	4-1
Group 2 Hydraulic and Mechanical System .....	4-4
Group 3 Electrical System .....	4-24

## SECTION 5 MAINTENANCE STANDARD

Group 1 Operational Performance Test .....	5-1
Group 2 Major Components .....	5-21
Group 3 Track and Work Equipment .....	5-30

## **SECTION 6 DISASSEMBLY AND ASSEMBLY**

Group 1 Precaution .....	6-1
Group 2 Tightening Torque .....	6-4
Group 3 Main Control Valve .....	6-6
Group 4 Swing Device .....	6-20
Group 5 Travel Device .....	6-41
Group 6 RCV Lever .....	6-67
Group 7 Turning Joint .....	6-81
Group 8 Boom, Arm and Bucket Cylinder .....	6-86
Group 9 Undercarriage .....	6-104
Group 10 Work Equipment .....	6-116